

« \_\_\_\_ » \_\_\_\_\_ 20\_\_ г.

## Order form on flat-bed diecutting tools

To company RASTER-technology \_\_\_\_\_ From company: \_\_\_\_\_  
Attention to: \_\_\_\_\_ Sender: \_\_\_\_\_

Customer order number: \_\_\_\_\_ Job title: \_\_\_\_\_  
Number of previous RASTER order (for repeat orders): \_\_\_\_\_  
Desired delivery date: \_\_\_\_\_ Delivery way: \_\_\_\_\_

**Initial data:** 1 up drawing layout drawing cuttingdie drawing

**Diecutting machine:** \_\_\_\_\_

**Cardboard:** Type/brand: \_\_\_\_\_ Thickness: \_\_\_\_\_ mm Sheet size: \_\_\_\_\_ × \_\_\_\_\_ mm  
Grain (flute) direction along: \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm Number of ups: \_\_\_\_\_ pcs.

**Cutting die:** \_\_\_\_\_ pcs. Plywood: grounded FK type varnished (laminated) **greenplate**  
Dieboard size: \_\_\_\_\_ × \_\_\_\_\_ × \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm

**Steel rules parameters:**

cutting: height \_\_\_\_\_ mm × thickness \_\_\_\_\_ mm  
creasing: height \_\_\_\_\_ mm × thickness \_\_\_\_\_ mm  
perforating: gap \_\_\_\_\_ mm × cut \_\_\_\_\_ mm  
scoring: height \_\_\_\_\_ mm  
others: \_\_\_\_\_

**Knives:**

Sandvik Dieflex

**mpower®**

others: \_\_\_\_\_

**Pertinax rillma:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm

**Steel counterplate:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm Hardness HRC: 35 48

**Plate:** smooth engraved Shape: acc. drawing acc. cutting format (+10 mm)

**Channels:** Cross-section rectangular (for **rillma** only) conic (standard wall angle is 15°)

Depth: \_\_\_\_\_ mm Width along grain: \_\_\_\_\_ mm Width across grain: \_\_\_\_\_ mm

**Embossing:**

**Dies:**

magnesium: females \_\_\_\_\_ pcs.  
copper: females \_\_\_\_\_ pcs.  
plastic: males \_\_\_\_\_ pcs.  
brass: females \_\_\_\_\_ pcs.  
males \_\_\_\_\_ pcs.

**Embossing profile:** 2D 3D

**Aluminium blocks:** \_\_\_\_\_ шт.

**Stripping tools marbastrip®:**

upper (male) tool: \_\_\_\_\_ pcs.  
lower (female) tool: \_\_\_\_\_ pcs.

**Additional options:**

preparation for **marbapoint®**  
pressing plates **masterstrip-plate®**  
springs **marbafly®**

**Front waste separator**

**Blanking tools:**

upper (male) tool: \_\_\_\_\_ pcs.  
lower (female) tool: \_\_\_\_\_ pcs.

**Lower tool execution:**

Solid steel — compact (including frame):  
grid welded from steel rules  
grid laser cut from solid steel plate  
Economic execution **lightblanker**

**Spare parts:** Set of spare knives \_\_\_\_\_ pcs. Set of spare rubber \_\_\_\_\_ pcs.

**Make-ready sheet:** \_\_\_\_\_ pcs. Other: \_\_\_\_\_

**Attachments:** Package sample File (e-mail) Drawing Others \_\_\_\_\_

**Notes:** \_\_\_\_\_



Certified by  
Russian Register

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