

« ____ » _____ 20 ____ y.

Order form on flat-bed diecutting tools

To company RASTER-technology _____ From company: _____

Attention to: _____ Sender: _____

Customer order number: _____ Job title: _____

Number of previous RASTER order (for repeat orders): _____

Desired delivery date: _____ Delivery way: _____

INITIAL DATA: 1 up drawing layout drawing cuttingdie drawing

Diecutting machine: _____

Drawing: view as print view as die Cutting side: print side opposite side

Cardboard: Type/brand: _____ Thickness: ____ mm Sheet size: ____ × ____ mm

Grain (flute) direction along: ____ mm Gripper: ____ mm Number of ups: ____ pcs.

CUTTING DIE: ____ pcs. Plywood: grounded FK type (unvarnished) varnished

Dieboard size: ____ × ____ × ____ mm Gripper: ____ mm

Steel rules parameters:

cutting: height ____ mm × thickness ____ mm

creasing: height ____ mm × thickness ____ mm

perforating: gap ____ mm × cut ____ mm

scoring: height ____ mm

others: _____

Knives:

mhard

mpower

mgold

others: _____

PERTINAX RILLMA: ____ pcs. Thickness ____ mm

STEEL COUNTERPLATE: ____ pcs. Thickness ____ mm Hardness HRC: 35 48

Plate: smooth engraved Shape: acc. drawing acc. cutting format (+10 mm)

Channels: Cross-section rectangular (for rillma only) conical (standard wall angle is 15° / other ____)

Depth: ____ mm Width along grain: ____ mm Width across grain: ____ mm

STRIPPING TOOLS:

marbastrip classic

upper (male) tool: ____ pcs.

lower (female) tool: ____ pcs.

Additional options:

preparation for marbapoint

pressing plates

masterstrip-plate

springs marbafly

EMBOSSING:

Embossing profile: 2D 3D

males: plastic ____ pcs.

brass ____ pcs.

females: brass ____ pcs.

Aluminium blocks: ____ pcs.

Notes:

BLANKING TOOLS:

upper (male) tool: ____ pcs.

lower (female) tool: ____ pcs.

non-stop rack: ____ pcs.

Tool execution:

Upper: Standard type with pressers

Economical execution lightblanker

Lower: Solid steel construction (including frame)

Economical execution lightblanker

SPARE PARTS: Set of spare knives ____ pcs. Set of spare rubber ____ pcs.

MAKE-READY SHEET: ____ pcs. Other: _____

Attachments: Package sample File (e-mail) Drawing Others _____

Notes:



Certified by Russian Register

OOO «RASTER—technology»

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